

Date: Monday, 18/08/2008 4:03:58 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	VELCRO LOOP BELT
<b>Job Number</b> :	41349		
<b>Estimate Number</b> :	11297		
<b>P.O. Number</b> :		<b>Part Number</b> :	D34441
<b>This Issue</b> :	18/08/2008	<b>Drawing Number</b> :	D3444 REV B
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	18/08/2008	<b>Drawing Revision</b> :	B
<b>Previous Run</b> :	39965	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	15/09/2008
<b>Checked &amp; Approved By</b> :	<u>JUL 08.8.18</u>	<b>Qty:</b>	4
<b>Comment</b> :	Est. A 05.09.13 New issue KJ/JLM	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 6980

Velcro Loop Belt as per Dwg D3444

Material: MIL-W-4088 Type XVII, 1" Black Webbing

Possible Supplier: Tulmar Safety Systems

Material release note is required

C208/08/119

(4)

2.0	D34441	Velcro Loop Belt
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 Velcro Loop Belt

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

C208/08/119 (4)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

C208/08/119 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 993

C208/08/119 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 4:03:58 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VELCRO LOOP BELT

Job Number: 41349

Part Number: D34441

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/17 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf 08-09-17*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

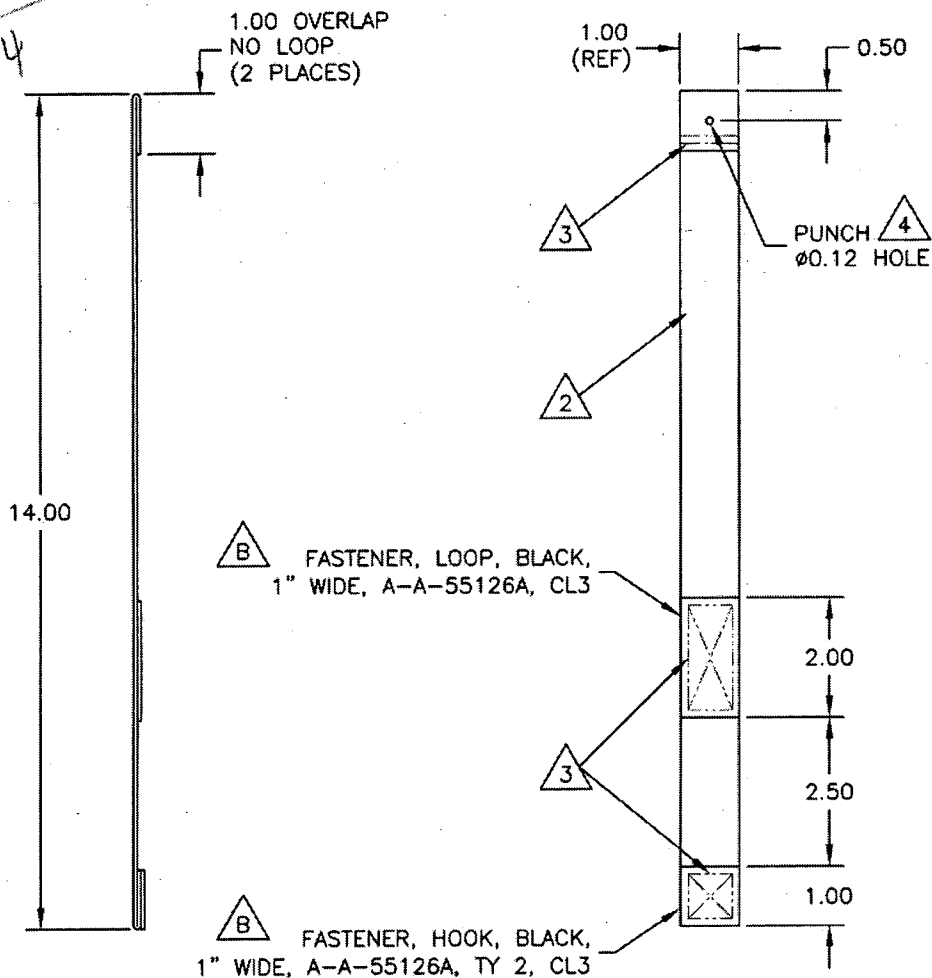
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3444	REV. B SHEET 1 OF 1
DATE 05.07.14		TITLE VELCRO LOOP BELT	SCALE N/A
A	05.06.15	NEW ISSUE	
B	05.07.14	UPDATED MAT'L AS SUPPLIED BY TULMAR	

RELEASED  
05/07/14



D3444-1 VELCRO LOOP BELT

**NOTES:**

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE SUBJECT TO AMENDMENT WITHOUT NOTICE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
  - +/- 0.08" FOR 0.00-1.99"
  - +/- 0.20" FOR 2.00-10.24"
  - +/- 0.40" FOR 10.25-20.05"
  - +/- 0.60" FOR 20.06-39.38"
  - +/- 2.5% FOR LARGER THAN 39.38"

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
WORK ORDER  
NO. 41348

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# PACKING SLIP

# TULMAR

# COPY

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: info@tulmar.com

Packing Slip No.  
**30055**  
Ship Date  
11-Sep-08

**Bill No:**

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

**Ship To:**

**Dart Aerospace**  
1270 Aberdeen Street  
Call: C Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

<b>Order No.</b> 21845	<b>Order Date</b> 20-Aug-08	<b>Customer No.</b> CDART100	<b>Sales Rep.</b> Barney Bangs	<b>Release Note No.</b> R92- 30055
<b>Customer PO Number</b> PO00006980	<b>Ship Via</b> Pick-Up	<b>PPD/COL</b>	<b>Qty Shipped/Returned</b>	<b>Qty Backordered</b>
<b>Item No.</b> <b>Description</b>	<b>Qty</b>	<b>UOM</b>		

8419  
Strap, Loop Belt Velcro, Black/1" velcro and Web  
Drawing No: D3444  
DWG Rev: B  
**Lot No:** BATCH0000000007 Qty: 4

4 EA 4

8419  
Strap, Loop Belt Velcro, Black/1" velcro and Web  
Drawing No: D3444  
DWG Rev: B  
**Lot No:** BATCH0000000006 Qty: 10

10 EA 10

8420  
Belt Ass'y, Black/1" web, Side release buckle,  
Drawing No: D3445-041  
DWG Rev: A  
**Lot No:** BATCH0000000005 Qty: 4

4 EA 4

*For Approval*

Qualified Lab  
List No. 1935  
(610)-845-2211

B A L L Y R I B B O N M I L L S

23 N. 7th Street  
Bally, PA 19503

09/11/07

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	13179-00	Shipped Via	UPS STANDRD COL
Specifications	MIL-W-4088K CLASS 1 TYPE XVII COLOR CHIP #37030 P/N TSS2262B	Memo No.	310039 FMVSS302
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#988466 DOM:07/07	Quantity	594 YD
BALLY RIBBON MILLS Pattern No.	8941-1" BLACK NYLON WEBBING		

*621046*

CERTIFICATE OF CONFORMANCE

I CERTIFY THAT THIS PATTERN CONFORMS WITH THE PHYSICAL, CHEMICAL AND VISUAL QUALITY REQUIREMENTS OF THE MILITARY SPECIFICATIONS LISTED ABOVE AND THE FAR 25.853(A), APPENDIX F, PART 1, SUBSECTION (A)(1)(IV) FLAMMABILITY REQUIREMENTS PER FEDERAL STD. 191, METHOD 5906.

*Jerome Richards*  
JEROME RICHARDS  
QUALITY ASSURANCE MANAGER

FOR D3445-041  
D3444

TSS # 2262-B/07



# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Liée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

5 October 2007

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8

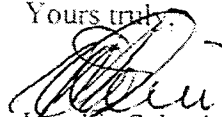
Att. Sandra Nadeau

## CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 5 October 2007, have been produced in accordance with the requirements of Purchase Order no. 13293-00 of the same date:

- (A) -Bonded Nylon CB207, black, V-T-295, Type 2, Class A, Size 3, (3 ply) - 19.93 lb (20 cones), lot no. 677309
- (B) -Bonded Nylon CBB92, black, V-T-295, Type 2, Class A, Size F, (3 ply) - 19.94 lb (20 cones), lot no. 672863

Yours truly,

  
Hershie Schachter  
CANSEW INC.

FOR D3444

**MONTREAL - Head Office/Siège social**  
111 Chabanel W./O. H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave. R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29<sup>th</sup> St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venables St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4186

info@cansew.ca

www.cansew.ca

(A) 2525/22

(B) TSC # 2530/15 (5)





3939 Boul. Thimens,  
Ville St-Laurent (Québec)  
Canada H4R 1X3  
Tel: (514) 332-3350 Fax: (514) 332-2957

## CERTIFICATE OF COMPLIANCE

Item Description: TSS-2602  
Fastener, Loop, Black,  
A-A-55126A, CL3 1"

Products: QS-350 - POLYESTER LOOP 1" CSM040-LP\*50Y\*

Colour : 580 (Black)

Quantity: 50yds

Description	Quantity (yds)	Description	Quantity (yds)	Description	Quantity (yds)
5/8" Hook		1" Hook		2" Hook	
5/8" Loop		1" Loop	50	2" Loop	
3/4" Hook		1 1/2" Hook		4" Hook	
3/4" Loop		1 1/2" Loop		4" Loop	

Conforms to: A-A-55126A, dated June 23, 1999 Test reports available upon request.

Purchase Order Number: 14587-00

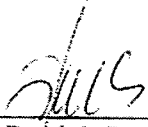
Contract Number: N/A

Sales Order Number: 0408899-00

Lot Number: 15200

Ship Date: august 20<sup>th</sup> 2008

Customer Information: Tulmar Safety System

  
Patrick Pang  
Quality Manager

August 20th. 2008  
Date

FOR 63444

TSS # 2602/32

(S)



3939 Boul. Thimens,  
Ville St-Laurent (Québec)  
Canada H4R 1X3  
Tel: (514) 332-3350 Fax: (514) 332-2957

## CERTIFICATE OF COMPLIANCE

Item Description: Fastener, Hook and Loop, Polyester Black, A-A-55126A,  
TY2, Class 3, 1" wide (TSS2602, TSS2612) (580)  
(B) (A)

Products: QS-350 - POLYESTER LOOP 1" CSM040-LP\*50Y\*  
QS-300 - POLYESTER HOOK 1" CSM040-HK\*50Y\*

Colour: 580 (Black)  
Quantity:

Description	Quantity (yds)	Description	Quantity (yds)	Description	Quantity (yds)
5/8" Hook		1" (A) Hook	200	2" Hook	
5/8" Loop		1" (B) Loop	250	2" Loop	
3/4" Hook		1 1/2" Hook		4" Hook	
3/4" Loop		1 1/2" Loop		4" Loop	

Conforms to: A-A-55126A, dated June 23, 1999 Test reports available upon request.


Purchase Order Number: 13710-00

Contract Number: na

Packing Slip Number: 0395236-00 Ship Date: February 15, 2008

Lot Number: 45190, 20190

Customer Information: Tulmar Safety System

  
Raymonde Gingras  
Q.A. Analyst

February 15, 2008  
Date

For D3444

(52)

LRS

2612/30